UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 8-K

CURRENT REPORT

Pursuant to Section 13 or 15(d) of the
Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): February 19, 2015

MOHAWK INDUSTRIES, INC.

(Exact name of registrant as specified in its charter)

01-13697

52-1604305

Delaware

(State or Other Jurisdiction of Incorporation)	(Commission File Number)	(IRS Employer Identification No.)
	Blvd., Calhoun, Georgia al Executive Offices)	30701 (Zip Code)
Registrant	's telephone number, including area code (706) 62	29-7721
(Former	Name or Former Address, if Changed Since Last R	eport)
Check the appropriate box below if the Form 8-K following provisions (see General Instruction A.2. below	filing is intended to simultaneously satisfy the fil w):	ing obligation of the registrant under any of the
 □ Written communication pursuant to Rule 425 under □ Soliciting material pursuant to Rule 14a-12 under the □ Pre-commencement communications pursuant to Rule □ Pre-commencement communications pursuant to Rule 	he Exchange Act (17 CFR 240.14a-12) ule 14d-2(b) under the Exchange Act CFR 240.14d	. //

Item 2.02 Results of Operations and Financial Condition.

The following information, including the Exhibit attached hereto, is being furnished pursuant to this Item 2.02 and shall not be deemed "filed" for purpose of Section 18 of the Securities Exchange Act of 1934, as amended, nor shall it be deemed incorporated by reference in any filing under the Securities Act of 1933, as amended, except as shall be expressly set forth by specific reference in such filing.

On February 19, 2015, Mohawk Industries, Inc., issued a press release announcing its fourth quarter financial results. A copy of the press release is attached hereto and hereby incorporated by reference as Exhibit 99.1.

Item 9.01 Financial Statements and Exhibits.

(d) Exhibits

99.1 Press release dated February 19, 2015.

SIGNATURES

	e Act of 1934, the registrant has duly c	aused this report to be signed on its behalf by the undersigned
hereunto duly authorized.		
		Mohawk Industries, Inc.
Date: February 19, 2015	Ву:	/s/ James F. Brunk
		James F. Brunk
		V.P. & Corporate Controller

INDEX TO EXHIBITS

<u>Exhibit</u>

99.1 Press release dated February 19, 2015

NEWS RELEASE

For Release: Immediately

Contact: Frank H. Boykin, Chief Financial Officer (706) 624-2695

MOHAWK INDUSTRIES, INC. ANNOUNCES FOURTH QUARTER EARNINGS

Record Q4 Adjusted EPS; 27% Increase Over PY Adjusted Operating Income Up 160 bps

Calhoun, Georgia, February 19, 2015 - Mohawk Industries, Inc. (NYSE:MHK) today announced 2014 fourth quarter net earnings of \$147 million and diluted earnings per share (EPS) of \$2.00. Excluding unusual charges, net earnings were \$167 million and EPS was \$2.27, a 27% increase over last year's fourth quarter adjusted EPS and the highest Q4 adjusted EPS in the company's history. Net sales for the fourth quarter of 2014 were \$1.95 billion, an increase of 1.4% versus the prior year's fourth quarter or approximately 5% on a constant exchange basis. For the fourth quarter of 2013, net sales were \$1.92 billion, net earnings were \$95 million and EPS was \$1.29; excluding unusual charges, net earnings were \$131 million and EPS was \$1.79.

For the twelve months ending December 31, 2014, net sales were \$7.8 billion, an increase of 6% versus the prior year as reported or 7% on a constant exchange basis. Net earnings and EPS for the twelve month period were \$532 million and \$7.25, respectively. Net earnings excluding unusual charges were \$598 million and adjusted EPS was \$8.15, an increase of 24% over the twelve month adjusted EPS results in 2013. For the twelve months ending December 31, 2013, net sales were \$7.3 billion, net earnings were \$349 million and EPS was \$4.82; excluding unusual charges, net earnings and EPS were \$473 million and \$6.55, respectively.

Commenting on Mohawk Industries' fourth quarter performance, Jeffrey S. Lorberbaum, Chairman and CEO, stated, "During the period, we significantly increased our adjusted operating income by 18% compared to the prior year as a result of productivity initiatives, aggressive cost containment and benefits from our acquisitions. We delivered solid results during the quarter, generating increased earnings even with negative translation impact from foreign currency. On a local basis, our European operations improved across all product categories in a challenging market. Across the enterprise, we reduced SG&A as a percentage of sales and held total dollars flat while still investing in growth areas of the business."

Carpet segment net sales for the quarter were \$780 million, up 4% over last year. Our adjusted operating income increased approximately 32% over the prior year to 11%, producing our best quarterly performance in over a decade. We continue to benefit from product innovation, enhanced raw material strategies, plant simplification, investments in state-of-the-art technologies and improved sales execution. In the quarter, we introduced SmartStrand® Forever CleanTM, the next generation of our exclusive franchise, which was selected by retailers at the national flooring trade show in January as the most innovative new product in any flooring category. Forever Clean combines SmartStrand's luxurious softness and exceptional durability with exclusive NanolocTM spill protection for quick and easy clean-up. The company continued to expand its ContinuumTM polyester offering, which is gaining momentum across all price points. In commercial carpet, the business improved both top line growth and margins as a result of enhanced design, productivity improvements and material optimization.

Ceramic segment net sales for the quarter were \$744 million, up 1% over last year as reported or 7% at a constant exchange rate. The segment's adjusted operating income grew 16% over the prior year, even with the impact of the declining euro and ruble; and the margin increased 150 basis points due to increased productivity as well as improved pricing and mix. In the U.S., the combined Dal-Tile and Marazzi organization is operating exceptionally well. The consolidated organization has enhanced the styling of our new products as we expand our offering of larger tile sizes, rectangles and planks, increasing our product mix and average selling prices. The company's new ceramic plant in Tennessee is on track to start up in the beginning of next year, with the building pad nearly complete. The company's ceramic sales in Mexico are growing rapidly from providing a complete product line of higher styled premium products and value priced products as well as expanding participation in the retail and new construction channels. Sales and margins in the company's European ceramic business grew by improving product mix, replacing inefficient manufacturing assets and reducing SG&A. Ceramic sales in Russia expanded significantly in local currency as consumers purchased ahead of anticipated price increases.

Laminate and Wood segment net sales for the quarter were \$459 million, decreasing approximately 2% over last year as reported and increasing 4% at a constant exchange rate. Adjusted operating margin for the segment was approximately 12%, growing 30 basis points over the prior year. Laminate sales in Europe benefited from the rapid acceptance of the new Quick-Step® ImpressiveTM collection with enhanced surface texture and water repellency. Construction of the company's LVT plant in Belgium has been completed, and the start-up is focused on new product development. During the period, the company purchased a New Zealand flooring distributor, which expands the company's distribution model successfully executed in the U.K., Eastern Europe and Australia. The integration of Spano into the company's European board business

is largely complete, creating improved mix, increased operational efficiencies and reduced SG&A costs. In the U.S., wood flooring sales grew, with engineered wood sales rising substantially, while laminate sales were impacted by lower mix, product changes and inventory reductions by our customers.

We anticipate stronger organic growth on a local basis in 2015, driven by improvements in the U.S. economy and the flooring market. In the U.S., rising consumer confidence supported by lower gasoline prices, low interest rates, increased home values and an improving job market should drive higher growth in our category. The U.S. dollar has recently strengthened considerably relative to the euro, ruble and other currencies and our translated results will be impacted. While we cannot affect the exchange rates, we are aggressively implementing productivity initiatives, SG&A reductions and other cost containment projects to minimize the impact. We will continue to invest in product innovation and operational improvements to drive our top line growth and margins. The first quarter of 2015 has four additional days, increasing sales 6%, and the fourth quarter will have four less days than in the same periods last year. Taking all of these factors into account, our guidance for first quarter earnings is \$1.54 to \$1.63 per share, excluding any restructuring charges and new acquisitions.

In January, we announced the continuation of our aggressive acquisition strategy with the purchase of the IVC Group, and we anticipate that the transaction will close early in the second quarter. Recently, we also signed an agreement to purchase a small Eastern European ceramic manufacturer, with the transaction expected to be completed in the second quarter. We have a strong foundation for future growth in all flooring categories in North America, Europe, Russia, Asia and Australia as we enhance our position as the world's largest flooring manufacturer.

ABOUT MOHAWK INDUSTRIES

Mohawk Industries is the leading global flooring manufacturer that creates products to enhance residential and commercial spaces around the world. Mohawk's vertically integrated manufacturing and distribution processes provide competitive advantages in the production of carpet, rugs, ceramic tile, laminate, wood, stone and vinyl flooring. Our industry-leading innovation has yielded products and technologies that differentiate our brands in the marketplace and satisfy all remodeling and new construction requirements. Our brands are among the most recognized in the industry and include American Olean, Bigelow, Daltile, Durkan, Karastan, Lees, Marazzi, Kerama Marazzi, Mohawk, Pergo, Unilin and Quick-Step. During the past decade, Mohawk has transformed its business from an American carpet manufacturer into the world's largest

flooring company with operations in Australia, Brazil, Canada, China, Europe, India, Malaysia, Mexico, New Zealand, Russia and the United States.

Certain of the statements in the immediately preceding paragraphs, particularly anticipating future performance, business prospects, growth and operating strategies and similar matters and those that include the words "could," "should," "believes," "anticipates," "expects," and "estimates," or similar expressions constitute "forward-looking statements." For those statements, Mohawk claims the protection of the safe harbor for forward-looking statements contained in the Private Securities Litigation Reform Act of 1995. There can be no assurance that the forward-looking statements will be accurate because they are based on many assumptions, which involve risks and uncertainties. The following important factors could cause future results to differ: changes in economic or industry conditions; competition; inflation in raw material prices and other input costs; energy costs and supply; timing and level of capital expenditures; timing and implementation of price increases for the Company's products; impairment charges; integration of acquisitions; international operations; introduction of new products; rationalization of operations; tax, product and other claims; litigation; and other risks identified in Mohawk's SEC reports and public announcements.

Conference call Friday, February 20, 2015 at 11:00 AM Eastern Time

The telephone number is 1-800-603-9255 for US/Canada and 1-706-634-2294 for International/Local. Conference ID # 64529911. A replay will be available until Friday March 6, 2015 by dialing 855-859-2056 for US/local calls and 404-537-3406 for International/Local calls and entering Conference ID # 64529911.

MOHAWK INDUSTRIES, INC. AND SUBSIDIARIES

Consolidated Statement of Operations		Three Mo	nths Ended	ed Twelve Months	
(Amounts in thousands, except per share data)	Dece	ember 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013
Net sales	\$	1,951,446	1,924,104	7,803,446	7,348,754
Cost of sales		1,409,843	1,411,307	5,649,254	5,427,945
Gross profit		541,603	512,797	2,154,192	1,920,809
Selling, general and administrative expenses		335,483	361,809	1,381,396	1,373,878
Operating income		206,120	150,988	772,796	546,931
Interest expense		20,623	22,148	98,207	92,246
Other expense (income), net		9,737	2,656	10,698	9,114
Earnings from continuing operations before income taxes		175,760	126,184	663,891	445,571
Income tax expense		28,680	15,420	131,637	78,385
Earnings from continuing operations		147,080	110,764	532,254	367,186
Loss from discontinued operations, net of income tax benefit of \$268 and \$1,050, respectively		_	(15,981)	_	(17,895)
Net earnings including noncontrolling interest		147,080	94,783	532,254	349,291
Net earnings (loss) attributable to noncontrolling interest		212	132	289	505
Net earnings attributable to Mohawk Industries, Inc.	\$	146,868	94,651	531,965	348,786
Basic earnings per share attributable to Mohawk Industries, Inc.					
Income from continuing operations	\$	2.01	1.52	7.30	5.11
Loss from discontinued operations, net of income taxes			(0.22)		(0.25)
Basic earnings per share attributable to Mohawk Industries, Inc.	\$	2.01	1.30	7.30	4.86
Weighted-average common shares outstanding - basic		72,905	72,654	72,837	71,773
Diluted earnings per share attributable to Mohawk Industries, Inc.					
Income from continuing operations	\$	2.00	1.51	7.25	5.07
Loss from discontinued operations, net of income taxes		_	(0.22)	_	(0.25)
Diluted earnings per share attributable to Mohawk Industries, Inc.	\$	2.00	1.29	7.25	4.82
Weighted-average common shares outstanding - diluted		73,452	73,214	73,363	72,301
Other Financial Information					
(Amounts in thousands)	6	220.765	100 100	- (/ 0 100	505.160
Net cash provided by (used in) operating activities	\$	338,765	198,190	662,188	525,163
Depreciation and amortization	\$	95,665	86,329	345,570	308,871
Capital expenditures	\$	170,224	111,027	561,804	366,550

Consolidated Balance Sheet Data

(Amounts in thousands)

				December 31, 2014	December 31, 2013
ASSETS					
Current assets:					
Cash and cash equivalents				\$ 97,877	54,066
Receivables, net				1,081,963	1,062,87
Inventories				1,543,313	1,572,32
Prepaid expenses and other current assets				257,333	248,91
Deferred income taxes				151,784	147,534
Total current assets				3,132,270	3,085,718
Property, plant and equipment, net				2,703,210	2,701,74
Goodwill				1,604,352	1,736,09
Intangible assets, net				702,009	811,60
Deferred income taxes and other non-current assets				143,703	159,02
Total assets				\$ 8,285,544	8,494,17
LIABILITIES AND STOCKHOLDERS' EQUITY					
Current liabilities:					
Current portion of long-term debt and commercial paper				\$ 851,305	127,218
Accounts payable and accrued expenses				1,104,509	1,193,59
Total current liabilities				1,955,814	1,320,81
Long-term debt, less current portion				1,402,135	2,132,79
Deferred income taxes and other long-term liabilities				504,782	570,27
Total liabilities				3,862,731	4,023,87
Total stockholders' equity				4,422,813	4,470,30
Total liabilities and stockholders' equity				\$ 8,285,544	8,494,17
Segment Information (Amounts in thousands)	Dece	Three Morember 31, 2014	nths Ended December 31, 2013	As of or for the Tw	velve Months Ended December 31, 2013
(Amounts in thousands)	Dece				
(Amounts in thousands) Net sales:		ember 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013
(Amounts in thousands) Net sales: Carpet	Dece	779,865	December 31, 2013 747,143	December 31, 2014 3,013,948	December 31, 2012
(Amounts in thousands) Net sales: Carpet Ceramic		779,865 743,619	December 31, 2013 747,143 738,004	3,013,948 3,015,279	2,986,09 2,677,05
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood		779,865 743,619 458,728	747,143 738,004 466,082	3,013,948 3,015,279 1,890,567	2,986,09 2,677,05 1,792,26
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales	\$	779,865 743,619 458,728 (30,766)	747,143 738,004 466,082 (27,125)	3,013,948 3,015,279 1,890,567 (116,348)	2,986,09 2,677,05 1,792,26 (106,66
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood		779,865 743,619 458,728	747,143 738,004 466,082	3,013,948 3,015,279 1,890,567	2,986,09 2,677,05 1,792,26 (106,66
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales	\$	779,865 743,619 458,728 (30,766)	747,143 738,004 466,082 (27,125)	3,013,948 3,015,279 1,890,567 (116,348)	2,986,09 2,677,05 1,792,26 (106,66
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss):	\$	779,865 743,619 458,728 (30,766) 1,951,446	747,143 738,004 466,082 (27,125) 1,924,104	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446	2,986,09 2,677,05 1,792,26 (106,66 7,348,75
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales	\$	779,865 743,619 458,728 (30,766)	747,143 738,004 466,082 (27,125) 1,924,104	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446	2,986,09 2,677,05 1,792,26 (106,66 7,348,75
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet	\$	779,865 743,619 458,728 (30,766) 1,951,446	747,143 738,004 466,082 (27,125) 1,924,104	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446	2,986,09 2,677,05 1,792,26 (106,66 7,348,75
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood	\$	779,865 743,619 458,728 (30,766) 1,951,446 84,759 82,793 45,004	747,143 738,004 466,082 (27,125) 1,924,104 60,087 57,637 40,290	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446 255,938 351,113 194,734	2,986,09 2,677,05 1,792,26 (106,66 7,348,75 209,02 209,82 159,36
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations	\$ \$ \$	779,865 743,619 458,728 (30,766) 1,951,446 84,759 82,793 45,004 (6,436)	747,143 738,004 466,082 (27,125) 1,924,104 60,087 57,637 40,290 (7,026)	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446 255,938 351,113 194,734 (28,989)	2,986,09 2,677,05 1,792,26 (106,66 7,348,75) 209,02 209,82 159,36 (31,28)
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood	\$	779,865 743,619 458,728 (30,766) 1,951,446 84,759 82,793 45,004	747,143 738,004 466,082 (27,125) 1,924,104 60,087 57,637 40,290	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446 255,938 351,113 194,734	2,986,09 2,677,05 1,792,26 (106,66 7,348,75 209,02 209,82 159,36
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income	\$ \$ \$	779,865 743,619 458,728 (30,766) 1,951,446 84,759 82,793 45,004 (6,436)	747,143 738,004 466,082 (27,125) 1,924,104 60,087 57,637 40,290 (7,026)	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446 255,938 351,113 194,734 (28,989)	2,986,09 2,677,05 1,792,26 (106,66 7,348,75
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations	\$ \$ \$	779,865 743,619 458,728 (30,766) 1,951,446 84,759 82,793 45,004 (6,436)	747,143 738,004 466,082 (27,125) 1,924,104 60,087 57,637 40,290 (7,026)	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446 255,938 351,113 194,734 (28,989) 772,796	2,986,09 2,677,05 1,792,26 (106,66 7,348,75 209,02 209,82 159,36 (31,28 546,93
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income Assets: Carpet	\$ \$ \$	779,865 743,619 458,728 (30,766) 1,951,446 84,759 82,793 45,004 (6,436)	747,143 738,004 466,082 (27,125) 1,924,104 60,087 57,637 40,290 (7,026)	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446 255,938 351,113 194,734 (28,989) 772,796	2,986,09 2,677,05 1,792,26 (106,66 7,348,75 209,02 209,82 159,36 (31,28 546,93
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income Assets: Carpet Ceramic	\$ \$ \$	779,865 743,619 458,728 (30,766) 1,951,446 84,759 82,793 45,004 (6,436)	747,143 738,004 466,082 (27,125) 1,924,104 60,087 57,637 40,290 (7,026)	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446 255,938 351,113 194,734 (28,989) 772,796 \$ 1,986,081 3,542,594	2,986,09 2,677,05 1,792,26 (106,66 7,348,75 209,02 209,82 159,36 (31,28 546,93
(Amounts in thousands) Net sales: Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income Assets: Carpet	\$ \$ \$	779,865 743,619 458,728 (30,766) 1,951,446 84,759 82,793 45,004 (6,436)	747,143 738,004 466,082 (27,125) 1,924,104 60,087 57,637 40,290 (7,026)	3,013,948 3,015,279 1,890,567 (116,348) 7,803,446 255,938 351,113 194,734 (28,989) 772,796	2,986,09 2,677,05 1,792,26 (106,66 7,348,75 209,02 209,82 159,36 (31,28 546,93

Reconciliation of Net Earnings Attributable to Mohawk Industries, Inc. to Adjusted Net Earnings Attributable to Mohawk Industries, Inc. and Adjusted Diluted Earnings Per Share Attributable to Mohawk Industries, Inc.

(Amounts in thousands, except per share data)

Three Months Ended	Twelve Months Ended

	Dec	ember 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013	
Net earnings attributable to Mohawk Industries, Inc.	\$	146,868	94,651	531,965	348,786	
Adjusting items:						
Restructuring, acquisition, integration-related costs and disposal of subsidiary		26,649	37,812	63,556	113,420	
Acquisitions purchase accounting (inventory step-up)		_	_	_	31,041	
Discontinued operations		_	16,249	_	18,945	
Legal reserve		_	_	10,000	_	
Bond redemption		3,472	_	18,922	_	
Deferred loan costs		_	_	1,080	490	
Interest on 3.85% senior notes		_	_	_	3,559	
Income taxes		(10,444)	(17,621)	(27,856)	(42,841)	
Adjusted net earnings attributable to Mohawk Industries, Inc.	\$	166,545	131,091	597,667	473,400	
Adjusted diluted earnings per share attributable to Mohawk Industries, Inc.		2.27	1.79	8.15	6.55	
Weighted-average common shares outstanding - diluted		73,452	73,214	73,363	72,301	

Reconciliation of Adjusted Diluted Earnings Per Share on a Constant Exchange Rate

	Three M	Ionths Ended
	Decemb	ber 31, 2014
Adjusted diluted earnings per share attributable to Mohawk Industries, Inc.	\$	2.27
Adjustment to constant exchange rate		0.09
Adjusted diluted earnings per share attributable to Mohawk Industries, Inc. on a constant exchange rate	\$	2.36

Reconciliation of Total Debt to Net Debt

(Amounts in thousands)

	Dece	ember 31, 2014
Current portion of long-term debt and commercial paper	\$	851,305
Long-term debt, less current portion		1,402,135
Less: Cash and cash equivalents		97,877
Net Debt	\$	2,155,563

Reconciliation of Operating Income to Adjusted EBITDA

(Amounts in thousands)						Trailing Twelve
		Months Ended				
	Ma	rch 29, 2014	June 28, 2014	September 27, 2014	December 31, 2014	December 31, 2014
Operating income	\$	130,735	222,248	213,693	206,120	772,796
Other (expense) income		(4,890)	1,555	2,374	(9,737)	(10,698)
Net (earnings) loss attributable to non- controlling interest		28	(111)	6	(212)	(289)
			,		(212)	` '
Depreciation and amortization		80,984	83,754	85,167	95,665	345,570
EBITDA		206,857	307,446	301,240	291,836	1,107,379
Restructuring, acquisition and integration-related costs		11,725	11,169	14,013	26,649	63,556
Legal reserve		_	_	10,000	_	10,000
Adjusted EBITDA	\$	218,582	318,615	325,253	318,485	1,180,935
Net Debt to Adjusted EBITDA						1.8

Reconciliation of Net Sales to Net Sales on a Constant Exchange Rate

(Amounts in thousands)

		Three Mor	nths Ended	Twelve Months Ended		
	Dece	ember 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013	
Net sales	\$	1,951,446	1,924,104	7,803,446	7,348,754	
Adjustment to net sales on a constant exchange rate		72,152	_	56,052		
Net sales on a constant exchange rate	\$	2,023,598	1,924,104	7,859,498	7,348,754	

Reconciliation of Segment Net Sales to Segment Net Sales on a Constant Exchange Rate

(Amounts in thousands)

	Thre	Three Months Ended			
Ceramic	December 31, 20	14 December 31, 2013			
Net sales	\$ 743,	619 738,004			
Adjustment to segment net sales on a constant exchange rate	44,	742 —			
Segment net sales on a constant exchange rate	\$ 788,	361 738,004			

Reconciliation of Segment Net Sales to Segment Net Sales on a Constant Exchange Rate

(Amounts in thousands)

		Three Months Ended			
Laminate and Wood	Decer	mber 31, 2014	December 31, 2013		
Net sales	\$	458,728	466,082		
Adjustment to segment net sales on a constant exchange rate		27,411			
Segment net sales on a constant exchange rate	\$	486,139	466,082		

Reconciliation of Gross Profit to Adjusted Gross Profit

(Amounts in thousands)

		Three Mor	nths Ended	Twelve Months Ended		
	Dece	mber 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013	
Gross Profit	\$	541,603	512,797	2,154,192	1,920,809	
Adjustments to gross profit:						
Restructuring and integration-related costs		11,568	16,707	31,222	49,151	
Acquisitions purchase accounting (inventory step-up)		_			31,041	
Adjusted gross profit	\$	553,171	529,504	2,185,414	2,001,001	
Adjusted gross profit as a percent of net sales		28.3%	27.5%	28.0%	27.2%	

$Reconciliation\ of\ Selling,\ General\ and\ Administrative\ Expenses\ to\ Adjusted\ Selling,\ General\ Administrative\ Expenses\ to\ Adjusted\ Ex$

(Amounts in thousands)

		Three Months Ended		
	D	ecember 31, 2014	December 31, 2013	
Selling, general and administrative expenses	\$	335,483	361,809	
Adjustments to selling, general and administrative expenses:				
Restructuring, acquisition and integration-related costs		(3,127)	(19,644)	
Adjusted selling, general and administrative expenses	\$	332,356	342,165	
Adjusted selling, general and administrative expenses as a percent of net sales		17.0%	17.8%	

Reconciliation of Operating Income to Adjusted Operating Income

(Amounts in thousands)

		Three Mon	ths Ended	Twelve Months Ended	
	Dece	ember 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013
Operating income	\$	206,120	150,988	772,796	546,931
Adjustments to operating income:					
Restructuring, acquisition and integration-related costs		14,695	36,351	63,556	111,939
Legal reserve		_	_	10,000	_
Acquisitions purchase accounting (inventory step-up)		_			31,041
Adjusted operating income	\$	220,815	187,339	846,352	689,911
Adjusted operating income as a percent of net sales		11.3%	9.7%	10.8%	9.4%

Reconciliation of Adjusted Operating Income on a Constant Exchange Rate

(Amounts in thousands)

		Three Months Ended		
	Decei	mber 31, 2014	December 31, 2013	
Operating income	\$	206,120	150,988	
Adjustments to operating income		14,695	36,351	
Adjustments to operating income on a constant exchange rate		8,050	_	
Adjusted operating income on constant exchange rate	\$	228,865	187,339	
Adjusted operating income as a percent of net sales		11.3%	9.7%	

Reconciliation of Segment Operating Income to Adjusted Segment Operating Income

(Amounts in thousands)

		Three Mon	ths Ended	Twelve Months Ended	
Carpet	Dece	mber 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013
Operating income	\$	84,759	60,087	255,938	209,023
Adjustment to segment operating income:					
Restructuring, acquisition and integration-related costs		1,999	6,005	1,999	13,603
Legal reserve		_	_	10,000	_
Adjusted segment operating income	\$	86,758	66,092	267,937	222,626
Adjusted operating income as a percent of net sales	_	11.1%	8.8%	8.9%	7.5%

Reconciliation of Segment Operating Income to Adjusted Segment Operating Income

(Amounts in thousands)

		Three Mon	ths Ended	Twelve Months Ended	
Ceramic	Decer	mber 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013
Operating income	\$	82,793	57,637	351,113	209,825
Adjustments to segment operating income:					
Restructuring, acquisition and integration-related costs		2,905	15,982	9,330	42,876
Acquisitions purchase accounting (inventory step-up)		_			31,041
Adjusted segment operating income	\$	85,698	73,619	360,443	283,742
Adjusted operating income as a percent of net sales		11.5%	10.0%	12.0%	10.6%

Reconciliation of Segment Operating Income to Adjusted Segment Operating Income on a Constant Exchange Rate

(Amounts in thousands)

		Three Months Ended				
Ceramic	Dec	cember 31, 2014	December 31, 2013			
Operating income	\$	82,793	57,637			
Adjustments to operating income		2,905	15,982			
Adjustments to operating income on a constant exchange rate		4,493	_			
Adjusted operating income on constant exchange rate	\$	90,191	73,619			
Adjusted operating income as a percent of net sales		11.4%	10.0%			

Reconciliation of Segment Operating Income to Adjusted Segment Operating Income

(Amounts in thousands)

		Three Mon	ths Ended	Twelve Months Ended	
Laminate and Wood	Decen	nber 31, 2014	December 31, 2013	December 31, 2014	December 31, 2013
Operating income	\$	45,004	40,290	194,734	159,365
Adjustment to segment operating income:					
Restructuring, acquisition and integration-related costs		9,424	13,852	38,788	54,235
Adjusted segment operating income	\$	54,428	54,142	233,522	213,600
Adjusted operating income as a percent of net sales		11.9%	11.6%	12.4%	11.9%

Reconciliation of Segment Operating Income to Adjusted Segment Operating Income on a Constant Exchange Rate

(Amounts in thousands)

		Three Mor	iths Ended
Laminate and Wood	Decer	mber 31, 2014	December 31, 2013
Operating income	\$	45,004	40,290
Adjustments to operating income		9,424	13,852
Adjustments to operating income on a constant exchange rate		3,557	_
Adjusted operating income on constant exchange rate	\$	57,985	54,142
Adjusted operating income as a percent of net sales		11.9%	11.6%

Reconciliation of Earnings from Continuing Operations Before Income Taxes to Adjusted Earnings from Continuing Operations Before Income Taxes

(Amounts in thousands)

		Three Months Ended		
	December 3	1, 2014	December 31, 2013	
Earnings from continuing operations before income taxes	\$	175,760	126,184	
Adjustments to earnings from continuing operations before income taxes:				
Restructuring, acquisition, integration-related costs and disposal of subsidiary		26,649	37,812	
Acquisitions purchase accounting (inventory step-up)		_	_	
Legal reserve		_	_	
Bond redemption		3,472	_	
Deferred loan costs		_	_	
Interest on 3.85% senior notes		_	_	
Adjusted earnings before income taxes	\$	205,881	163,996	

Reconciliation of Income Tax Expense to Adjusted Income Tax Expense

(Amounts in thousands)

		Three Months Ended		
	Decem	iber 31, 2014	December 31, 2013	
Income tax expense	\$	28,680	15,420	
Income tax effect of adjusting items		10,444	17,353	
Adjusted income tax expense	\$	39,124	32,773	
Adjusted income tax rate		19%	20%	
Adjusted income tax rate		19%	20%	

Proforma Net Sales and Operating Income Adjusted by FX

(Amounts in thousands)

Twelve Months Ended December 31, 2014

	Net Sales	Operating Income
Net Sales and Operating Income as reported	\$ 7,803,446	772,796
FX adjustments using average rates of Euro/USD: 1.14 and Ruble/USD: 61.0	(392,838)	(56,436)
Proforma Net Sales and Operating Income Adjusted by FX	\$ 7,410,608	716,360

The Company believes it is useful for itself and investors to review, as applicable, both GAAP and the above non-GAAP measures in order to assess the performance of the Company's business for planning and forecasting in subsequent periods. In particular, the Company believes excluding the impact of restructuring, acquisition and integration-related costs is useful because it allows investors to evaluate our performance for different periods on a more comparable basis.