UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 8-K

CURRENT REPORT
Pursuant to Section 13 or 15(d) of the
Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): July 31, 2014

MOHAWK INDUSTRIES, INC.

(Exact name of registrant as specified in its charter)

Delaware	01-13697	52-1604305		
(State or Other Jurisdiction of Incorporation)	(Commission File Number)	(IRS Employer Identification No.)		
	lvd., Calhoun, Georgia	30701		
(Address of Principa	(Zip Code)			
Registrant	9-7721			
(Former	Name or Former Address, if Changed Since Last Re	eport)		
Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of following provisions (see General Instruction A.2. below):				
 □ Written communication pursuant to Rule 425 under □ Soliciting material pursuant to Rule 14a-12 under t □ Pre-commencement communications pursuant to Rule Pre-commencement communications pursuant to Rule Pre-commencement communications pursuant to Rule 425 under to Rule 425 un	he Exchange Act (17 CFR 240.14a-12) ule 14d-2(b) under the Exchange Act CFR 240.14d			

<u>Item 2.02 Results of Operations and Financial Condition.</u>

The following information, including the Exhibit attached hereto, is being furnished pursuant to this Item 2.02 and shall not be deemed "filed" for purpose of Section 18 of the Securities Exchange Act of 1934, as amended, nor shall it be deemed incorporated by reference in any filing under the Securities Act of 1933, as amended, except as shall be expressly set forth by specific reference in such filing.

On July 31, 2014, Mohawk Industries, Inc., issued a press release announcing its second quarter financial results. A copy of the press release is attached hereto and hereby incorporated by reference as Exhibit 99.1.

Item 9.01 Financial Statements and Exhibits.

(d) Exhibits

99.1 Press release dated July 31, 2014.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Date: July 31, 2014 By: /s/ James F. Brunk James F. Brunk			Mohawk Industries, Inc.
	1,2014	By:	
			James F. Brunk
V.P. & Corporate Contro			V.P. & Corporate Controller

INDEX TO EXHIBITS

Exhibit

99.1

Press release dated July 31, 2014

NEWS RELEASE

For Release: Immediately

Contact: Frank H. Boykin, Chief Financial Officer (706) 624-2695

MOHAWK INDUSTRIES, INC. ANNOUNCES SECOND QUARTER EARNINGS

Record Adjusted EPS; 20% Increase Over PY Adjusted Operating Income Up 160 bps

Calhoun, Georgia, July 31, 2014 - Mohawk Industries, Inc. (NYSE:MHK) today announced 2014 second quarter net earnings of \$153 million and diluted earnings per share (EPS) of \$2.08. Excluding unusual charges, net earnings were \$162 million and EPS was \$2.21, a 20% increase over last year's second quarter adjusted EPS and the highest quarterly adjusted EPS in the company's history. Net sales for the second quarter of 2014 were \$2.05 billion, an increase of approximately 4% versus the prior year's second quarter or 3% on a constant exchange basis. For the second quarter of 2013, net sales were \$1.98 billion, net earnings were \$85 million and EPS was \$1.16; excluding unusual charges, net earnings were \$134 million and EPS was \$1.84.

For the six months ending June 28, 2014, net sales were \$3.9 billion, an increase of 12% versus the prior year. Net earnings and EPS for the six-month period were \$234 million and \$3.19, respectively. Net earnings excluding unusual charges were \$252 million and adjusted EPS was \$3.44, an increase of 26% over the six-month adjusted EPS results in 2013. For the six months ending June 29, 2013, net sales were \$3.5 billion, net earnings were \$135 million and EPS was \$1.89. Excluding unusual charges, net earnings and EPS were \$195 million and \$2.73, respectively.

Commenting on Mohawk Industries' second quarter performance, Jeffrey S. Lorberbaum, Chairman and CEO, stated, "Our adjusted operating income increased 160 basis points as productivity initiatives, cost reductions, price increases and manufacturing consolidation drove higher earnings across the business. Top line growth was less than we anticipated due to slower improvement in U.S. housing and remodeling; however, profits were in line with expectations as a result of successful product introductions, productivity improvements and better cost controls. We reduced SG&A compared to last year across the enterprise, even as we reinvested into the business to promote new product collections and enhance our sales strategies. We are continuing to invest in our acquisitions to improve profitability, increase mix and streamline the business; and we anticipate that these actions will result in even higher earnings as the European and Russian economies improve."

Carpet segment net sales for the quarter were \$780 million, up 1% over last year. Adjusted operating income for the segment rose 15% as a result of increased productivity, improved quality and cost reductions in operations and administration. Mohawk's patented Continuum technology is stimulating growth in our new polyester collections, and our state-of-the-art yarn project to support it is 75% complete. We are also expanding the distribution of our premium Karastan carpets by providing a broader offering and increasing the number of retailers selling our high-end brand. Commercial orders are growing now that we have substantially completed the product transition to our own fibers, and we have

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reorganized our commercial sales organization into smaller regions segmented by customer type with a complete portfolio for each channel. The carpet price increase announced in April was fully implemented at the end of the quarter to cover raw material inflation.

Ceramic segment net sales were \$797 million, up 5% over last year as reported and with a constant exchange rate. The segment's adjusted operating income rose 21% due to productivity, volume, pricing and mix. In the U.S., the business benefited from innovative new collections that are leading the market shift to larger sizes, planks and rectangles. The new ceramic production line in Dallas has begun operation, and the additional capacity will satisfy the increasing demand for ceramic wood planks and larger sizes. Sales in Mexico are growing significantly with expanded distribution of new products from our Salamanca plant that provide market-leading style and value with superior availability. In Russia, sales and profitability increased on a local basis, but the decline of the ruble reduced our sales and income when translated to U.S. dollars. In the region, specialized products tailored for the new construction and DIY channels drove growth, offsetting slower retail sales. In Europe, sales and margins continue to progress due to increased sales outside of Southern Europe, as well as growth in Spain and improved mix from larger sizes with unique styling.

Laminate and Wood segment sales were \$501 million, up 6% over last year, or 3% on a constant exchange rate. Adjusted operating income for the segment increased 21% from acquisition synergies, productivity improvements and cost reductions. In the U.S., greater participation in new construction increased sales of wood flooring. The second wood flooring price increase this year was implemented in July to cover higher wood and transportation costs. In Europe, stronger sales in the Nordic countries and the U.K. outpaced the softer Western European markets, with growth in the wood and luxury vinyl tile categories offsetting slower laminate sales. At the recently acquired plant in the Czech Republic, new equipment has been installed to produce higher value wood flooring under the Pergo and Quick-Step brands for the European and Russian markets. The segment's insulation business continued to expand, supported by additional production in our new French facility. The integration of the Unilin and Spano businesses progressed with a single sales force providing a comprehensive product offering for all customers.

During the period, we once again demonstrated our ability to deliver earnings growth through sales improvement, productivity initiatives and leveraging acquisitions. In each of our segments, we are optimizing the efficiency of our operations, the advantages of our leading market positions, the breadth of our distribution and the strength of our brands to grow our business. We anticipate that our sales will strengthen as we move through the second half of the year supported by continued U.S. job creation and improved economic growth. In the third quarter, we anticipate further improvement in the U.S. market with limited growth in Europe and Russia. With these factors, our guidance for third quarter earnings is \$2.38 to \$2.47 per share and, for the full year, \$8.09 to \$8.25 per share, excluding any restructuring charges. We remain committed to enhancing Mohawk's results, and we are optimistic about the improvement of the floor covering industry and our participation in it.

ABOUT MOHAWK INDUSTRIES

Mohawk Industries is the leading global flooring manufacturer that creates products to enhance residential and commercial spaces around the world. Mohawk's vertically integrated manufacturing and distribution processes provide competitive advantages in the production of carpet, rugs, ceramic tile, laminate, wood, stone and vinyl flooring. Our industry-leading innovation has yielded products and technologies that differentiate our brands in the marketplace and satisfy all remodeling and new construction requirements. Our brands are among the most recognized in the industry and include American Olean, Bigelow, Daltile,

Durkan, Karastan, Lees, Marazzi, Kerama Marazzi, Mohawk, Pergo, Unilin and Quick-Step. During the past decade, Mohawk has transformed its business from an American carpet manufacturer into the world's largest flooring company with operations in Australia, Brazil, Canada, China, Europe, India, Malaysia, Mexico, Russia and the United States.

Certain of the statements in the immediately preceding paragraphs, particularly anticipating future performance, business prospects, growth and operating strategies and similar matters and those that include the words "could," "should," "believes," "anticipates," "expects," and "estimates," or similar expressions constitute "forward-looking statements." For those statements, Mohawk claims the protection of the safe harbor for forward-looking statements contained in the Private Securities Litigation Reform Act of 1995. There can be no assurance that the forward-looking statements will be accurate because they are based on many assumptions, which involve risks and uncertainties. The following important factors could cause future results to differ: changes in economic or industry conditions; competition; inflation in raw material prices and other input costs; energy costs and supply; timing and level of capital expenditures; timing and implementation of price increases for the Company's products; impairment charges; integration of acquisitions; international operations; introduction of new products; rationalization of operations; tax, product and other claims; litigation; and other risks identified in Mohawk's SEC reports and public announcements.

Conference call Friday, August 1, 2014 at 11:00 AM Eastern Time

The telephone number is 1-800-603-9255 for US/Canada and 1-706-634-2294 for International/Local. Conference ID # 65483474. A replay will be available until Friday August 15, 2014 by dialing 855-859-2056 for US/local calls and 404-537-3406 for International/Local calls and entering Conference ID # 65483474.

MOHAWK INDUSTRIES, INC. AND SUBSIDIARIES

Consolidated Statement of Operations		Three Mont	ns Ended		Six Month	is Ended
Amounts in thousands, except per share data)	Ju	ine 28, 2014	June 29, 2013	Jı	ine 28, 2014	June 29, 2013
Net sales	\$	2,048,247	1,976,299	\$	3,861,342	3,463,114
Cost of sales	•	1,473,435	1,462,243	•	2,805,175	2,571,992
Gross profit		574,812	514,056		1,056,167	891,122
Selling, general and administrative expenses		352,564	380,858		703,184	671,082
Operating income		222,248	133,198		352,983	220,040
nterest expense		20,702	25,312		42,798	44,468
Other (income) expense, net		(1,555)	(1,097)		3,335	5,290
Earnings from continuing operations before income taxes		203,101	108,983		306,850	170,282
ncome tax expense		50,240	23,240		72,936	33,972
Earnings from continuing operations		152,861	85,743		233,914	136,310
oss from discontinued operations, net of income tax benefit of \$485		_	(1,361)		_	(1,361)
Net earnings including noncontrolling interest		152,861	84,382		233,914	134,949
Net earnings (loss) attributable to noncontrolling interest		111	(190)		83	(118)
Net earnings attributable to Mohawk Industries, Inc.	\$	152,750	84,572	\$	233,831	135,067
Basic earnings per share attributable to Mohawk Industries, Inc.						
ncome from continuing operations	\$	2.10	1.19	\$	3.21	1.92
oss from discontinued operations, net of income taxes			(0.02)			(0.02
Basic earnings per share attributable to Mohawk Industries, Inc. Weighted-average common shares outstanding - basic	\$	72,832	72,406	\$	72,788	70,907
biluted earnings per share attributable to Mohawk Industries, Inc.						
ncome from continuing operations	\$	2.08	1.18	\$	3.19	1.91
Loss from discontinued operations, net of income taxes		_	(0.02)		_	(0.02)
Diluted earnings per share attributable to Mohawk Industries, Inc.	\$	2.08	1.16	\$	3.19	1.89
Weighted-average common shares outstanding - diluted		73,297	72,867	\$	73,302	71,405
Other Financial Information						
Amounts in thousands)						
Depreciation and amortization	\$	83,754	80,643	\$	164,738	140,992
Capital expenditures	\$	127,616	82,815	\$	249,697	146,097
Consolidated Balance Sheet Data						
Amounts in thousands)						
				Jı	ine 28, 2014	June 29, 2013
ASSETS						
Current assets:						
Cash and cash equivalents				\$	70,044	168,745
Receivables, net					1,261,808	1,145,550
Inventories					1,644,768	1,591,552

Prepaid expenses and other current assets					267,210	229,859
Deferred income taxes					135,259	134,489
Total current assets					3,379,089	3,270,195
Property, plant and equipment, net					2,830,202	2,594,256
Goodwill					1,730,713	1,690,622
Intangible assets, net					792,260	800,529
Deferred income taxes and other non-current assets					149,417	153,362
Total assets				\$	8,881,681	8,508,964
LIABILITIES AND STOCKHOLDERS' EQUITY						
Current liabilities:						
Current portion of long-term debt and commercial paper				\$	619,229	83,171
Accounts payable and accrued expenses					1,253,291	1,261,791
Total current liabilities					1,872,520	1,344,962
Long-term debt, less current portion					1,807,609	2,450,584
Deferred income taxes and other long-term liabilities					528,252	609,125
Total liabilities					4,208,381	4,404,671
Total stockholders' equity					4,673,300	4,104,293
Total liabilities and stockholders' equity				\$	8,881,681	8,508,964
Segment Information		Three Mon	ths Ended		As of and for the S	ix Months Ended
(Amounts in thousands)	_	June 28, 2014	June 29, 2013		June 28, 2014	June 29, 2013
Not color.						
	¢	780 308	770 868	¢	1 455 234	1 466 202
Carpet	\$	*	770,868 760,168	\$	1,455,234	
Carpet Ceramic	\$	796,724	760,168	\$	1,491,818	1,172,049
Carpet Ceramic Laminate and Wood	\$	796,724 501,257	760,168 470,980	\$	1,491,818 969,265	1,172,049 875,455
Ceramic Laminate and Wood Intersegment sales		796,724 501,257 (30,042)	760,168 470,980 (25,717)		1,491,818 969,265 (54,975)	1,466,202 1,172,049 875,455 (50,592
Carpet Ceramic Laminate and Wood	\$	796,724 501,257 (30,042)	760,168 470,980	\$	1,491,818 969,265	1,172,049 875,455 (50,592
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales		796,724 501,257 (30,042)	760,168 470,980 (25,717)		1,491,818 969,265 (54,975)	1,172,049 875,455 (50,592
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales		796,724 501,257 (30,042) 2,048,247	760,168 470,980 (25,717)		1,491,818 969,265 (54,975)	1,172,049 875,455 (50,592 3,463,114
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss):	\$	796,724 501,257 (30,042) 2,048,247	760,168 470,980 (25,717) 1,976,299	\$	1,491,818 969,265 (54,975) 3,861,342	1,172,049 875,455 (50,592 3,463,114
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet	\$	796,724 501,257 (30,042) 2,048,247	760,168 470,980 (25,717) 1,976,299	\$	1,491,818 969,265 (54,975) 3,861,342	1,172,049 875,455 (50,592 3,463,114 80,100 76,280
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic	\$	796,724 501,257 (30,042) 2,048,247 62,826 106,407	760,168 470,980 (25,717) 1,976,299 54,862 46,304	\$	1,491,818 969,265 (54,975) 3,861,342 97,097 167,066	1,172,049 875,455 (50,592 3,463,114 80,100 76,280 80,055
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood	\$	796,724 501,257 (30,042) 2,048,247 62,826 106,407 60,843 (7,828)	760,168 470,980 (25,717) 1,976,299 54,862 46,304 41,362	\$	1,491,818 969,265 (54,975) 3,861,342 97,097 167,066 104,962	1,172,049 875,455
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income	\$	796,724 501,257 (30,042) 2,048,247 62,826 106,407 60,843 (7,828)	760,168 470,980 (25,717) 1,976,299 54,862 46,304 41,362 (9,330)	\$	1,491,818 969,265 (54,975) 3,861,342 97,097 167,066 104,962 (16,142)	1,172,049 875,455 (50,592 3,463,114 80,100 76,280 80,055 (16,395
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income	\$	796,724 501,257 (30,042) 2,048,247 62,826 106,407 60,843 (7,828)	760,168 470,980 (25,717) 1,976,299 54,862 46,304 41,362 (9,330)	\$	1,491,818 969,265 (54,975) 3,861,342 97,097 167,066 104,962 (16,142) 352,983	1,172,049 875,455 (50,592 3,463,114 80,100 76,280 80,055 (16,395 220,040
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income	\$	796,724 501,257 (30,042) 2,048,247 62,826 106,407 60,843 (7,828)	760,168 470,980 (25,717) 1,976,299 54,862 46,304 41,362 (9,330)	\$	1,491,818 969,265 (54,975) 3,861,342 97,097 167,066 104,962 (16,142) 352,983	1,172,049 875,455 (50,592 3,463,114 80,100 76,280 80,055 (16,395 220,040
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income Assets: Carpet Ceramic	\$	796,724 501,257 (30,042) 2,048,247 62,826 106,407 60,843 (7,828)	760,168 470,980 (25,717) 1,976,299 54,862 46,304 41,362 (9,330)	\$	1,491,818 969,265 (54,975) 3,861,342 97,097 167,066 104,962 (16,142) 352,983 1,960,106 3,900,387	1,172,049 875,455 (50,592 3,463,114 80,100 76,280 80,055 (16,395 220,040 1,803,212 3,832,888
Carpet Ceramic Laminate and Wood Intersegment sales Consolidated net sales Operating income (loss): Carpet Ceramic Laminate and Wood Corporate and eliminations Consolidated operating income Assets: Carpet	\$	796,724 501,257 (30,042) 2,048,247 62,826 106,407 60,843 (7,828)	760,168 470,980 (25,717) 1,976,299 54,862 46,304 41,362 (9,330)	\$	1,491,818 969,265 (54,975) 3,861,342 97,097 167,066 104,962 (16,142) 352,983	1,172,049 875,455 (50,592 3,463,114 80,100 76,280 80,055 (16,395

Reconciliation of Net Earnings Attributable to Mohawk Industries, Inc. to Adjusted Net Earnings Attributable to Mohawk Industries, Inc. and Adjusted Diluted Earnings Per Share Attributable to Mohawk Industries, Inc.

(Amounts in thousands, except per share data)

	Three Months Ended		Six Months Ended	
	June 28, 2014	June 29, 2013	June 28, 2014	June 29, 2013
Net earnings attributable to Mohawk Industries, Inc.	\$ 152,750	84,572	233,831	135,067
Adjusting items:				
Restructuring, acquisition and integration-related costs	11,169	41,321	22,894	51,177
Acquisition purchase accounting (inventory step-up)	_	18,744	_	18,744
Discontinued operations	_	1,845	_	1,845
Interest on 3.85% senior notes	_	_	_	3,559
Income taxes	(2,229)	(12,668)	(4,620)	(15,448)
Adjusted net earnings attributable to Mohawk Industries, Inc.	\$ 161,690	133,814	252,105	194,944
Adjusted diluted earnings per share attributable to Mohawk Industries, Inc.	\$ 2.21	1.84	3.44	2.73
Weighted-average common shares outstanding - diluted	73,297	72,867	73,302	71,405

Reconciliation of Total Debt to Net Debt

(Amounts in thousands)

	Ju	ne 28, 2014
Current portion of long-term debt and commercial paper	\$	619,229
Long-term debt, less current portion		1,807,609
Less: Cash and cash equivalents		70,044
Net Debt	\$	2,356,794

Reconciliation of Operating Income to Adjusted EBITDA

(Amounts in thousands)

			Three Mon	ths Ended		Trailing Twelve Months Ended
	Sep	otember 28, 2013	December 31, 2013	March 29, 2014	June 28, 2014	June 28, 2014
Operating income	\$	175,903	150,988	130,735	222,248	679,874
Other (expense) income		(1,168)	(2,656)	(4,890)	1,555	(7,159)
Net (earnings) loss attributable to noncontrolling interest		(491)	(132)	28	(111)	(706)
Depreciation and amortization		81,550	86,329	80,984	83,754	332,617
EBITDA		255,794	234,529	206,857	307,446	1,004,626
Restructuring, acquisition and integration-related costs		24,431	37,812	11,725	11,169	85,137
Acquisition purchase accounting (inventory step-up)		12,297	_	_	_	12,297
Adjusted EBITDA	\$	292,522	272,341	218,582	318,615	1,102,060

Net Debt to Adjusted EBITDA 2.1

Reconciliation of Net Sales to Net Sales on a Constant Exchange Rate

(Amounts in thousands)

	Three Months Ended			
		June 28, 2014	June 29, 2013	
Net sales	\$	2,048,247	1,976,299	
Adjustment to net sales on a constant exchange rate		(14,171)	_	
Net sales on a constant exchange rate	\$	2,034,076	1,976,299	

Reconciliation of Segment Net Sales to Segment Net Sales on a Constant Exchange Rate

(Amounts in thousands)

	Three Months Ended			
Ceramic		June 28, 2014	June 29, 2013	
Net sales	\$	796,724	760,168	
Adjustment to segment net sales on a constant exchange rate		2,144	_	
Segment net sales on a constant exchange rate	\$	798,868	760,168	

Reconciliation of Segment Net Sales to Segment Net Sales on a Constant Exchange Rate

(Amounts in thousands)

	Three Mont	hs Ended
Laminate and Wood	June 28, 2014	June 29, 2013
Segment net sales	\$ 501,257	470,980
Adjustment to segment net sales on a constant exchange rate	(16,315)	_
Segment net sales on a constant exchange rate	\$ 484,942	470,980

Reconciliation of Gross Profit to Adjusted Gross Profit

(Amounts in thousands)

	Three Months Ended				
		June 28, 2014	June 29, 2013		
Gross profit	\$	574,812	514,056		
Adjustments to gross profit:					
Restructuring and integration-related costs		6,755	14,334		
Acquisition purchase accounting (inventory step-up)		_	18,744		
Adjusted gross profit	\$	581,567	547,134		
Adjusted gross profit as a percent of net sales		28.4%	27.7%		

Reconciliation of Selling, General and Administrative Expenses to Adjusted Selling, General and Administrative Expenses

(Amounts in thousands)

	Three Months Ended			
		June 28, 2014	June 29, 2013	
Selling, general and administrative expenses	\$	352,564	380,858	
Adjustments to selling, general and administrative expenses:				
Restructuring, acquisition and integration-related costs		(4,414)	(26,987)	
Adjusted selling, general and administrative expenses	\$	348,150	353,871	
Adjusted selling, general and administrative expenses as a percent of net sales		17.0%	17.9%	

Reconciliation of Operating Income to Adjusted Operating Income

(Amounts in thousands)

	Three Months Ended			Six Months Ended	
		June 28, 2014	June 29, 2013	June 28, 2014	June 29, 2013
Operating income	\$	222,248	133,198	352,983	220,040
Adjustments to operating income:					
Restructuring, acquisition and integration- related costs		11,169	41,321	22,895	51,177
Acquisition purchase accounting (inventory step-up)		_	18,744	_	18,744
Adjusted operating income	\$	233,417	193,263	375,878	289,961
Adjusted operating margin as a percent of net sales		11.4%	9.8%	9.7%	8.4%

Reconciliation of Segment Operating Income to Adjusted Segment Operating Income

(Amounts in thousands)

		Three Mont	hs Ended	Six Months Ended	
Carpet		June 28, 2014	June 29, 2013	June 28, 2014	June 29, 2013
Operating income	\$	62,826	54,862	97,097	80,100
Adjustment to segment operating income:					
Restructuring, acquisition and integration-related costs		_	_	_	6,217
Adjusted segment operating income	\$	62,826	54,862	97,097	86,317
Adjusted operating margin as a percent of net sales		8.1%	7.1%	6.7%	5.9%

Reconciliation of Segment Operating Income to Adjusted Segment Operating Income

(Amounts in thousands)

	Three Mont	ths Ended	Six Months Ended		
Ceramic	June 28, 2014	June 29, 2013	June 28, 2014	June 29, 2013	
Operating income	\$ 106,407	46,304	167,066	76,280	
Adjustments to segment operating income:					
Restructuring, acquisition and integration-related costs	196	23,361	2,177	23,823	
Acquisition purchase accounting (inventory step-up)	_	18,744	_	18,744	
Adjusted segment operating income	\$ 106,603	88,409	169,243	118,847	
Adjusted operating margin as a percent of net sales	13.4%	11.6%	11.3%	10.1%	

Reconciliation of Segment Operating Income to Adjusted Segment Operating Income

(Amounts in thousands)

Three Mont			ths Ended	Six Month	s Ended
Laminate and Wood		June 28, 2014	June 29, 2013	June 28, 2014	June 29, 2013
Operating income	\$	60,843	41,362	104,962	80,055
Adjustment to segment operating income:					
Restructuring, acquisition and integration-related costs		10,773	17,960	20,348	21,137
Adjusted segment operating income	\$	71,616	59,322	125,310	101,192
Adjusted operating margin as a percent of net sales		14.3%	12.6%	12.9%	11.6%

Reconciliation of Earnings from Continuing Operations Before Income Taxes to Adjusted Earnings from Continuing Operations Before Income Taxes

(Amounts in thousands)

	Three Months Ended			
		June 28, 2014	June 29, 2013	
Earnings from continuing operations before income taxes	\$	203,101	108,983	
Adjustments to earnings from continuing operations before income taxes:				
Restructuring, acquisition and integration-related costs		11,169	41,321	
Acquisition purchase accounting (inventory step-up)		_	18,744	
Adjusted earnings from continuing operations before income taxes	\$	214,270	169,048	

Reconciliation of Income Tax Expense to Adjusted Income Tax Expense

(Amounts in thousands)

	Three Months Ended				
	 June 28, 2014	June 29, 2013			
Income tax expense	\$ 50,240	23,240			
Income tax effect of adjusting items	2,229	12,183			
Adjusted income tax expense	\$ 52,469	35,423			
Adjusted income tax rate	24%	21%			

The Company believes it is useful for itself and investors to review, as applicable, both GAAP and the above non-GAAP measures in order to assess the performance of the Company's business for the planning and forecasting in subsequent periods. In particular, the Company believes excluding the impact of restructuring, acquisition and integration-related costs is useful because it allows investors to evaluate our performance for different periods on a more comparable basis.